

Service

Category Engine/Hybrid System

Section Hybrid/Battery Control System

Market USA



Applicability

YEAR(S)	MODEL(S)	ADDITIONAL INFORMATION
2004 – 2009	Prius	

Introduction

Some 2004 – 2009 model year Prius vehicles may exhibit a MIL "ON" condition with Diagnostic Trouble Code (DTC) P0A80 or P0A7F stored due to dust or debris build-up in the HV Battery Cooling Fan. Use the following repair procedure to address this condition.

Warranty Information

OP CODE	DESCRIPTION	TIME	OFP	T1	T2
EL1312	Clean HV Battery Cooling Fan, Replace HV Battery Assembly, and Install HV Battery Cooling Fan Intake Filter	1.9	G9510-47031	8A	99

APPLICABLE WARRANTY

- This repair is covered under the Toyota Hybrid System Warranty. This warranty is in effect for 96 months or 100,000 miles, whichever occurs first, from the vehicle's in-service date.
- For California specification Prius vehicles sold, registered, and operated in California, Connecticut (starting with '05 MY), Maine, Massachusetts, New Hampshire ('05 MY – '09 MY), New Jersey (starting with '05 MY), New York, Oregon (starting with '08 MY), Rhode Island (starting with '05 MY), and Vermont, this repair is covered under the California Emission Warranty, which is in effect for 120 months or 150,000 miles, whichever occurs first, from the vehicle's in-service date.
- Warranty application is limited to occurrence of the specified condition described in this bulletin.

Parts Information

PART NUMBER	PART NAME	QTY
G92DH-47020	Filter, HV Battery Intake, No. 1	1
G9510-47031	Battery Assy, HV Supply	1

Required Tools & Equipment

REQUIRED EQUIPMENT		QTY			
Compressed Air or Vacuum			1		
REQUIRED EQUIPMENT	SUPPLIE	ER	PART NUMBER	QTY	
Techstream 2.0*			TS2UNIT		
TIS Techstream	ADE		TSPKG1	1	
Techstream Lite			TSLITEDLR01		

NOTE

- Only ONE of the Techstream units listed above is required.
- Software version 8.20.019 or later is required.
- Additional Techstream units may be ordered by calling Approved Dealer Equipment (ADE) at 1-800-368-6787.

SPECIAL SERVICE TOOLS (SST)	PART NUMBER	QTY
	<u>00002-03100-S</u> (Small)	
Electrical Insulating Gloves*	<u>00002-03200-M</u> (Medium)	1
	<u>00002-03300-L</u> (Large)	

NOTE

Additional SSTs may be ordered by calling 1-800-933-8335.

* Essential SST.

Repair Procedure

1. Inspect the HV Battery Cooling Fan for dust or debris build-up.

Refer to the Technical Information System (TIS), applicable model year Prius Repair Manual:

- <u>2004</u> / <u>2005</u> Prius: Engine/Hybrid System – Hybrid/Battery Control System – "Battery Blower Assy: Replacement"
- <u>2006</u> / <u>2007</u> / <u>2008</u> / <u>2009</u> Prius: Engine/Hybrid System – Hybrid/Battery Control System – "P112 Hybrid Battery Control: Battery Blower: Removal"

Is the HV Battery Cooling Fan clogged with dust or debris build-up? Refer to Figure 1 for an example of a clogged cooling fan.



Figure 1.

- **YES** Proceed to step 2.
- **NO** This bulletin does NOT apply. Install filter screen assembly and troubleshoot the vehicle using the applicable Repair Manual procedure.

Refer to TIS, applicable model year Prius Repair Manual:

P0A80:

- <u>2004</u> / <u>2005</u> Prius: Engine/Hybrid System – Hybrid/Battery Control System – "Hybrid Battery System: P0A80 Replace Hybrid Battery Pack"
- <u>2006</u> / <u>2007</u> / <u>2008</u> / <u>2009</u> Prius: Engine/Hybrid System – Hybrid/Battery Control System – "P112 Hybrid Battery Control: Hybrid Battery System: P0A80; Replace Hybrid Battery Pack"

Repair Procedure (Continued)

P0A7F:

- <u>2004</u> / <u>2005</u> Prius: Engine/Hybrid System – Hybrid/Battery Control System – "Hybrid Battery System: P0A7F Hybrid Battery Pack Deterioration"
- <u>2006</u> / <u>2007</u> / <u>2008</u> / <u>2009</u> Prius: Engine/Hybrid System – Hybrid/Battery Control System – "P112 Hybrid Battery Control: Hybrid Battery System: P0A7F; Hybrid Battery Pack Deterioration"
- 2. Clean dust and debris build-up from the HV Battery Cooling Fan with compressed air and/or vacuum.

NOTICE

Do NOT allow the cooling fan to spin freely during cleaning. This may damage the cooling fan motor.

3. Replace the HV Battery Assembly.

Refer to TIS, applicable model year Prius Repair Manual:

- <u>2004</u> / <u>2005</u> Prius: Engine/Hybrid System – Hybrid/Battery Control System – "HV Battery: Removal & Installation and Disassembly & Reassembly"
- 2006 Prius: Engine/Hybrid System – Hybrid/Battery Control System – "P112 Hybrid Battery Control: HV Battery: <u>Removal</u> / <u>Installation</u>"
- 2007 Prius: Engine/Hybrid System – Hybrid/Battery Control System – "P112 Hybrid Battery Control: HV Battery: <u>Removal</u> / <u>Installation</u>"
- 2008 Prius: Engine/Hybrid System – Hybrid/Battery Control System – "P112 Hybrid Battery Control: HV Battery: <u>Removal</u> / <u>Installation</u>"
- 2009 Prius: Engine/Hybrid System – Hybrid/Battery Control System – "P112 Hybrid Battery Control: HV Battery: <u>Removal</u> / <u>Installation</u>"

Repair Procedure (Continued)

4. Install the HV Battery Cooling Fan Intake Filter as shown.



- 5. Clear any DTCs that have set during the repair procedure and test drive the vehicle to confirm normal operation.
- 6. For severe usage vehicles, refer to Service Bulletin <u>T-SB-0098-13</u>, "*HV Battery Cooling Fan Maintenance for Severe Usage Vehicles*," for additional HV Battery Cooling Fan maintenance recommendations.